



## HDPE Black Textured Geomembrane Sheet One side (1 mm)

| Property                     | Test method       | Unit      | Results |
|------------------------------|-------------------|-----------|---------|
| Average Thickness            | 25%               | μm        | 1000    |
| Thickness Tolerance          |                   | %         | +/- 10  |
| Density                      | ASTM D1505        | g/cm³     | ≥ 0.940 |
| Tensile strength at break MD | <b>ASTM D6693</b> | MPa       | 16      |
| Tensile strength at break TD |                   | MPa       | 16      |
| Tensile strength at yield MD |                   | MPa       | 14      |
| Tensile strength at yield TD |                   | MPa       | 13      |
| Elongation at break MD       |                   | %         | 150     |
| Elongation at break TD       |                   | %         | 150     |
| Elongation at yield MD       |                   | %         | 6       |
| Elongation at yield TD       |                   | %         | 6       |
| Tear Resistance              | ASTM D1004        | N         | 122     |
| Puncture Resistance          | ASTM D4833        | N         | 230     |
| Melt Flow Index @190C/2.16Kg | <b>ASTM D1238</b> | g/10 min. | < 1.0   |
| Carbon Black Content         | <b>ASTM D4218</b> | %         | 2.0-3.0 |
| Oxidation Induction Time     | ASTM D3895        | min.      | 100     |
| Water Absorption,wt          | ASTM D570         | %         | < 0.1   |
| Dimensional Stability        | <b>ASTM D1204</b> | %         | ± 2     |
| Roll Dimension-width         |                   | m         | 6       |
| Roll Dimension - Length      |                   | m         | 100     |

## **NOTICE:**

The above analysis was performed in our labs and was based on reliable and standard laboratory testing procedures. The information contained herein is to be used only as a guide for using our film. Users of this film should make independent assessment of its suitability and applicability to their end use.

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